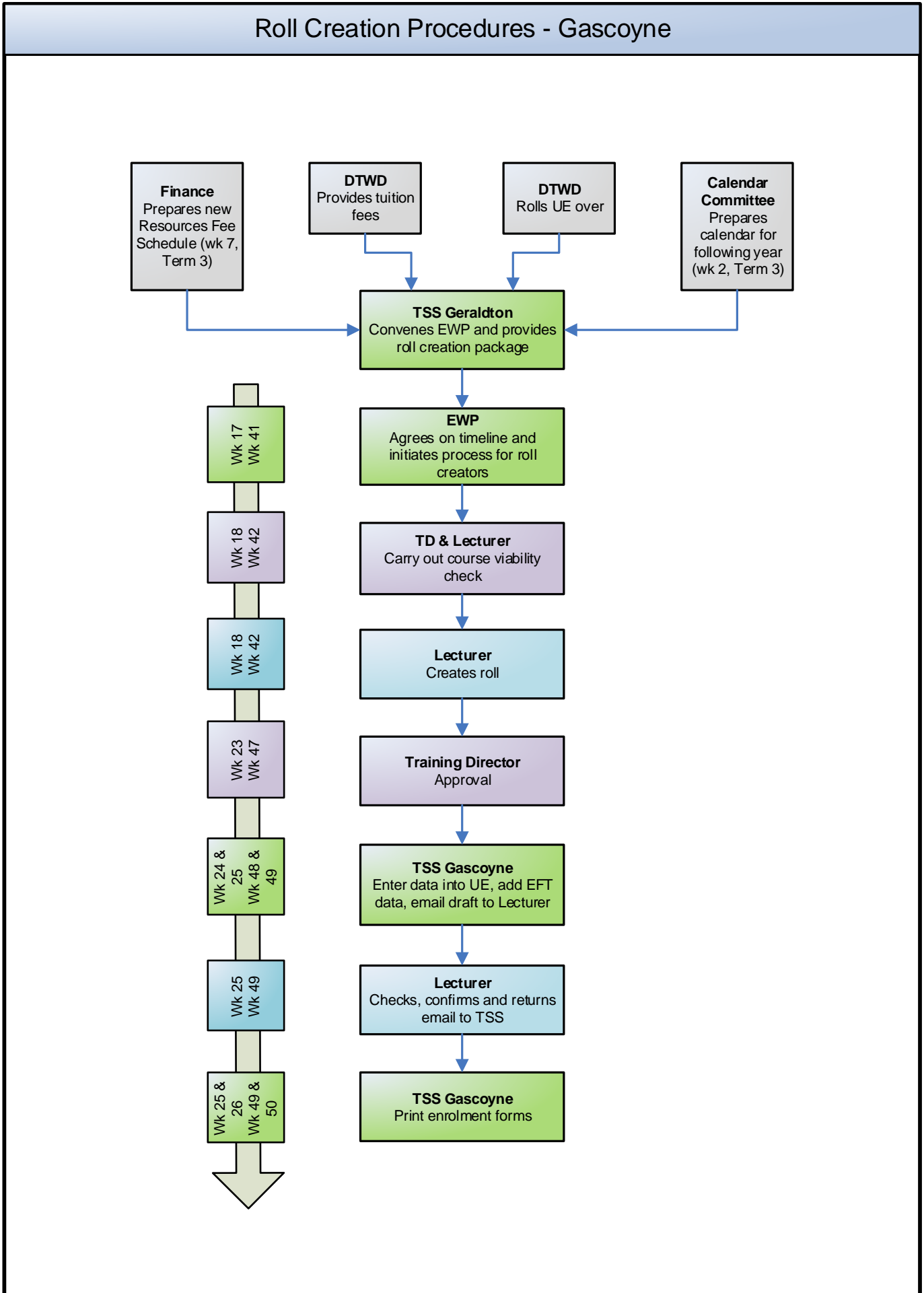




Flowchart for Roll Creation Procedures - Gascoyne (SA014C2)



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